IN THE CLAIMS

Please amend claims 1, 15, 24-26, 53, 63, 72, and 79 as follows. Please cancel claims 4, 22-23, 65, and 74-78 without prejudice.

(currently amended) A method comprising:

loading a microstructure into an etch chamber of an etch system, wherein the microstructure comprises a sacrificial material and one or more structural materials;

providing a spontaneous vapor phase etchant recipe to the etch system; and providing an additional amount of the etchant recipe to the etch system at a time that is determined based on a measurement of an amount of a chemical species.

- 2. (original) The method of claim 1, wherein the chemical species is an etchant of the etchant recipe.
- (original) The method of claim 1, wherein the chemical species is an etch product.
- 4. Cancelled.
- 5. (original) The method of claim 1, wherein the spontaneous vapor phase etchant recipe comprises a noble gas halide.
- 6. (original) The method of claim 5, wherein the noble gas halide is xenon difluoride.
- 7. (original) The method of claim 1, wherein the etchant recipe comprises a spontaneous interhalogen.
- 8. (original) The method of claim 7, wherein the interhalogen comprises bromine trichloride or bromine fluoride.
- 9. (original) The method of claim 1, wherein the etchant recipe comprises vapor phase HF.
- 10. (original) The method of claim 1, wherein the etchant recipe comprises a diluent gas.

- 11. (original) The method of claim 10, wherein the diluent gas is an inert gas that is selected from N₂, He, Ar, Kr and Xe.
- 12. (original) The method of claim 1, wherein the step of providing the additional amount of the etchant is performed when a change of the measured amount of the chemical species over time is beyond a predetermined value.
- 13. (original) The method of claim 1, wherein the step of providing the spontaneous vapor phase etchant further comprises:

preparing the etchant in an exchange chamber; and

feeding the prepared etchant via an outer circulation loop that passes through the exchange chamber and an etch chamber in which the microstructure is held.

- 14. (original) The method of claim 13, further comprising: opening the outer circulation loop for feeding another additional amount of the etchant into the etch system.
- 15. (currently amended) The method of claim 1, further comprising: repeating the steps of claim 1 to until the measurement of the amount of the chemical species is equal to or below another predefined value.
- 16. (original) The method of claim 1, further comprising: coating the microstructure with a SAM material.
- 17. (original) The method of claim 1, wherein the etchant has a pressure from 0 to 15 torr.
- 18. (original) The method of claim 10, wherein the diluent gas has a partial pressure from 20 to 700 torr.
- 19. (original) The method of claim 18, wherein the diluent gas has a partial pressure from 50 to 100 torr.
- 20. (original) The method of claim 10, wherein the diluent gas has a partial pressure from 500 to 700 torr.

- 21. (original) The method of claim 10, wherein the diluent gas has a partial pressure around 100 torr.
- 22. Cancelled
- Cancelled
- 24. (currently amended) The method of claim 15, wherein the predefined value is 1% of an initial etch rate or an initial surface area.
- 25. (currently amended) The method of claim 12, wherein the predefined value is 20% of an initial etch rate or an initial surface area.
- 26. (currently amended) The method of claim 1, wherein the structural materials remain in the microstructure after the removal of the sacrificial materials, wherein the structural material is selected from a group that comprises: an elemental metal, a metalloid, an intermetallic compound and a ceramic material.
- 27. (original) The method of claim 26, wherein the elemental metal is selected from Al, Cu and Pt..
- 28. (original) The method of claim 26, wherein the intermetallic compound is selected from Ti_xAl_x and TiNi.
- 29. (original) The method of claim 26, wherein the ceramic material comprises a transition metal nitride, transition metal oxide, transition metal carbide, transition metal oxynitride, transition metal silicon nitride, transition metal silicon oxynitride, metalloid nitride, metalloid oxide, metalloid carbide, metalloid oxynitride.
- 30. (original) A method comprising: loading a microstructure into an etch chamber of an etching system; and providing an etchant recipe to the etch chamber over time, wherein an amount of the etchant recipe per time unit varies.
- 31. (original) The method of claim 30, wherein the etchant recipe is a spontaneous vapor phase

ctchant recipe.

- 32. (original) The method of claim 31, further comprising: providing a first amount of the etchant recipe at a first time; and providing a second amount of the etchant recipe at a second time.
- 33. (original) The method of claim 32, wherein the first amount equals the second amount.
- 34. (original) The method of claim 32, wherein the first amount does not equal the second amount.
- 35. (original) The method of claim 32, further comprising:

 providing a third amount of the etchant recipe at a third time, wherein the interval between the first time and the second time does not equal the interval between the second time and the third time.
- 36. (original) The method of claim 32, further comprising: providing a third amount of the etchant recipe at a third time, wherein the interval between the first time and the second time equals the interval between the second time and the third time.
- 37. (original) The method of claim 32, further comprising: measuring a parameter of the etching process; and wherein the step of providing the second amount of the etchant recipe is executed based on the measured parameter.
- 38. (original) The method of claim 37, wherein the parameter is selected from a concentration of an etchant of the etchant recipe, a concentration of an etch product, an etch rate and a surface area of a sacrificial material within the etch chamber.
- 39. (original) The method of claim 32, further comprising: measuring a parameter of the etching process; and wherein the step of providing the second amount of the etchant recipe is executed when a change of the measured parameter reaches a predetermined value.
- 40. (original) The method of claim 31, wherein the spontaneous vapor phase etchant recipe

comprises an interhalogen.

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- (original) The method of claim 39, wherein the interhalogen comprises bromine trichloride or 41. bromine trifluoride.
- (original) The method of claim 31, wherein the spontaneous vapor phase etchant recipe 42. comprises a noble gas halide.
- (original) The method of claim 42, wherein the noble gas halide comprises xenon difluoride. 43.
- (original) The method of claim 31, wherein the etchant recipe comprises a non-etchant diluent 44. gas.
- (original) The method of claim 44, wherein the non-etchant diluent gas comprises an inert gas 45. that is selected from N2, He, Ar, Kr, Neon and Xe.
- (original) The method of claim 45, wherein the diluent gas has a partial pressure from 20 to 700 46. torr.
- (original) The method of claim 45, wherein the diluent gas has a partial pressure is from 500 to 47. 700 torx.
- (original) The method of claim 30, wherein the structural materials remain in the microstructure 48. after the removal of the sacrificial materials.
- 49. (original) The method of claim 30, wherein the structural materials remain in the microstructure after the removal of the sacrificial materials, wherein the structural material is selected from a group that comprises: an elemental metal, a metalloid, an intermetallic compound and a ceramic material.
- (original) The method of claim 49, wherein the elemental metal is selected from Al, Cu and Pt.. 50.
- (original) The method of claim 49, wherein the intermetallic compound is selected from Ti_xAl_x 51. and TiNi.

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- 52. (original) The method of claim 49, wherein the ceramic material comprises a transition metal nitride, transition metal oxide, transition metal carbide, transition metal oxynitride, transition metal silicon nitride, transition metal silicon oxynitride, metalloid nitride, metalloid oxide, metalloid carbide, metalloid oxynitride.
- 53. (currently amended) A method for etching a microstructure in an etch chamber, the method comprising: providing an etchant recipe to the etch chamber over time, wherein an amount of the etchant is varied when a change of a measured parameter <u>is</u> beyond a predetermined value.
- 54. (original) The method of claim 53, wherein the measured parameters is selected from a concentration of an etch product, the concentration of the etchant, an etch rate and a surface area of a sacrificial material.
- 55. (original) The method of claim 53, wherein the etchant recipe is a spontaneous vapor phase etchant.
- 56. (original) The method of claim 55, wherein the etchant recipe comprises a spontaneous vapor phase interhalogen.
- 57. (original) The method of claim 55, wherein the interhalogen comprises bromine trifluoride.
- 58. (original) The method of claim 55, wherein the etchant recipe comprises a noble gas halide.
- 59. (original) The method of claim 58, wherein the noble gas halide comprises xenon difluoride.
- 60. (original) The method of claim 55, wherein the etchant recipe comprises HF.
- 61. (original) The method of claim 55, wherein the etchant recipe comprises a non-etchant diluent gas.
- 62. (original) The method of claim 60, wherein the non-etchant diluent gas comprises an inert gas that is selected from N₂, He, Ar, Kr neon and Xe.

- 63. (currently amended) A method of etching a plurality of microstructures in an etch chamber, the method comprising: collecting data of a parameter during a first etching process for a first microstructure using an etchant recipe that comprises a spontaneous vapor phase etchant; determining a variation profile of the parameter in the first etch process; and etching a second microstructure in a second etching process using the etchant recipe based on the collected data of the parameter in the first etching process and wherein the parameter is a detected chemical species during the etch.
- 64. (original) The method of claim 63, wherein the measured parameter is selected from a concentration of an etch product, the concentration of the etchant, an etch rate and a surface area of a sacrificial material.
- 65. Cancelled
- 66. (original) The method of claim 65, wherein the etchant recipe comprises an interhalogen.
- 67. (original) The method of claim 66, wherein the interhalogen comprises bromine trifluoride.
- 68. (original) The method of claim 65, wherein the etchant recipe comprises a noble gas halide.
- 69. (original) The method of claim 68, wherein the noble gas halide comprises xenon difluoride.
- 70. (original) The method of claim 65, wherein the etchant recipe comprises a non-etchant diluent gas.
- 71. (original) The method of claim 70, wherein the non-etchant diluent gas comprises an inert gas that is selected from N₂, He, Ar, Kr Ne and Xe.
- 72. (currently amended) A method of etching a plurality of microstructures in a plurality of etching processes, the method comprising: collecting a plurality of data of a parameter that characterizes an etching process using an etchant recipe that comprises a spontaneous vapor phase etchant comprising XeF₂; storing the collected data; and etching a microstructure using the etchant recipe based on the collected data of the parameter.

73. (original) The method of claim 72, wherein the measured parameter is selected from a concentration of an etch product, the concentration of the etchant, an etch rate and a surface area of a sacrificial material.

74-78 Cancelled.

- 79. (currently amended) The method of claim 72 74, wherein the etchant recipe comprises a non-etchant diluent gas.
- 80. (original) The method of claim 79, wherein the non-etchant dilucnt gas comprises an inert gas that is selected from N₂, He, Ar, Kr, neon and Xe.